



007002

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW1205G00332-3G
Job Sheet 183339



Part No: RBW1205G00332-3G

Job Qty: 1 ea

Part Name: Main Gear Box Oil Draining Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/16/18

Job Tracking No:

Due Date: 10/1/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00332-3G Rev 6 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/1/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	1 pcs		10/1/18	0.00	1.33	Small Fab-9		MLL
110	QC	1 pcs		10/1/18	0.00	0.00	QC5		
130	Packaging	1 pcs		10/1/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		10/1/18	0.00	0.00	QC21		DEC 27 2018

Part Op 100 - 1-Cut 9657k135 (-25) spring to 0.5" as per work order deviation 2-Assemble as per DWG sheet 1.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1315	Crimp Hose Clamp 9/16"	1 pcs (1 ea)	90-Start up Operation	5042369
2619	Spring Rnd 3/4" (Century Spring)	1 Ea (1 ea)	90-Start up Operation	5075045
4464T123	O-Ring 9/16 Od X 1/16 Cross	1 Ea (1 ea)	90-Start up Operation	5048577
91665A350	Retaining Ring, 7/16" Shaft	1 Ea (1 ea)	90-Start up Operation	5046069
K010-0608	Hose Ø1/2 OD x Ø3/8 ID	6 ft (6 ea)	90-Start up Operation	5117989
RBW1205G00332-3G-01	Cap	1 Ea (1 ea)	90-Start up Operation	5061879
RBW1205G00332-3G-03	Quill not started	1 Ea (1 ea)	90-Start up Operation	5139009
RBW1205G00332-3G-17	Sleeve not started	1 Ea (1 ea)	90-Start up Operation	5136972
RBW1205G00332-3G-19	Barb	1 Ea (1 ea)	90-Start up Operation	5110398
RBW1205G00332-3G-21	Valve not started	1 Ea (1 ea)	90-Start up Operation	5137144
RBW1205G00332-3G-23	Screw (Modified B/O)	2 Ea (2 ea)	90-Start up Operation	5112421
RBW1205G00332-3G-24	End Cap	1 Ea (1 ea)	90-Start up Operation	5062111
9657K135	Spring	1 Ea (1 ea)	90-Start up Operation	5047612



Container No: S136741



Part: RBW1205G00332-3G

Job No: 183339

Serial No/Batch: S136741

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/11/18

Plex 9/17/18 9:18 AM dart.logan.david

9-88
10
1988

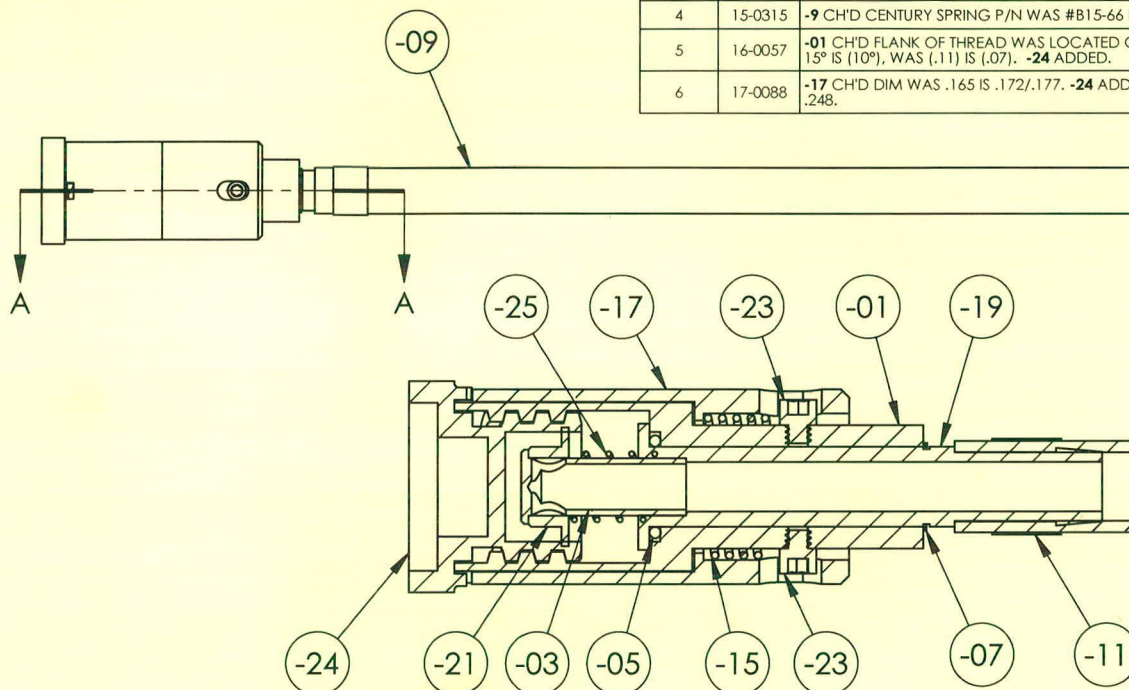
DEC 11 1988

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1315	1	52	0
	2619	1	47	0
	4464T123	1	45	0
	91665A350	1	30	0
	9657K135	1	19	0
	K010-0608	6	353	0
	RBW1205G00332-3G-01	1	4	0
	RBW1205G00332-3G-03	1	1	0
	RBW1205G00332-3G-17	1	1	0
	RBW1205G00332-3G-19	1	19	0
	RBW1205G00332-3G-21	1	1	0
	RBW1205G00332-3G-23	2	0	0
	RBW1205G00332-3G-24	1	4	0
Part Specifications				
Specifications could not be found.				

Plex 9/17/18 9:18 AM dart.logan.david

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		REDESIGNED WITH SHUTOFF AND RETAINING SLEEVE, ADDED PARTS -03, -17, -19, -21 & -23.	3/2/2011	JAG	
2		-01 CH'D TO CLEAR ANODIZE, THREAD CORRECTED TO 13/16-6. -03 CH'D HOLE FROM Ø.20, CH'D LIMIT DIM FROM Ø.3135 - .3139. -17 CH'D TO CLEAR ANODIZE. -19 CH'D HOLE DIA. FROM Ø.26 AND .10 FLANGE TO .06. -21 CH'D Ø.313 TO LIMIT DIM S.F.	11/30/2011	RJC	DW
3		-17 ADDED ENGRAVE NOTE. -23 CH'D O.D. FROM Ø.20 TO Ø.200 +.003 -.000.	2/15/2012	RJC	SE
3A		-13 DELETE, ENGRAVING IS ON -17.	5/2/2013	RJC	RJC
4	15-0315	-9 CH'D CENTURY SPRING P/N WAS #B15-66 IS #2619.	9/30/2015	RJC	JAG
5	16-0057	-01 CH'D FLANK OF THREAD WAS LOCATED ON CENTERLINE IS OFFSET 13° FROM CENTERLINE; WAS 15° IS (10°), WAS (.11) IS (.07). -24 ADDED.	6/16/2016	SM	JAG
6	17-0088	-17 CH'D DIM WAS .165 IS .172/.177. -24 ADDED DIM'S .696, Ø1.09, MIN. R. DELETED DIM'S 2X .068, .248.	4/17/2017	RJC	JAG



SECTION A-A
SCALE 1 : 1

NOTE:
FUNCTION: PART OF HELICOPTER SERVICING KIT PART No 3G1205G00131. USED TO DRAIN OIL FROM THE MGB THROUGH THE PARKER STRATOFLEX COUPLING, RBW1205G00332-3G REPLACES STRATOFLEX (11362) (A3Q07) P/N 165006.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-01	1	CAP	6061		2
			-03	1	QUILL	303/304 S.S.		3
		B/O	-05	1	O-RING	BURNA-N	9/16 OD X 1/16 CROSS (MCMaster-CARR #4464T123)	1
		B/O	-07	1	EXTERNAL RETAINING RING	SPRING STEEL	Ø7/16 SHAFT MCMaster-CARR #91665A350	1
		B/O	-09	1	HOSE	VINYL	Ø1/2 X 3/8 X 6 FT. KURI-TECH #K010-0608	1
		B/O	-11	1	CRIMP HOSE CLAMP	S.S.	Ø1/2 DIXON VALVE #OET-1315	1
		B/O	-15	1	SPRING	SPRING STEEL	Ø3/4 CENTURY SPRING #2619	1
			-17	1	SLEEVE	6061		4
			-19	1	BARB	303/304 S.S.		5
			-21	1	VALVE	303/304 S.S.		6
			-23	2	SCREW	S.S.	6-32 X 1/8 (MCMaster-CARR #92196A139) MODIFIED	7
			-24	1	END CAP	6061		8
		B/O	-25	1	SPRING	MUSIC WIRE	Ø.028 WIRE: Ø.360 OD X .5 FREE LENG RIED #S1165	1

DART
AEROSPACE

TITLE
MAIN GEAR BOX DRAIN TOOL

DWG NO. **RBW1205G00332-3G**

REV
6

MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT TREAT	.XXX ± .005	FRACTIONS ± 1/8	
FINISH	.XX ± .01	ANGLES ± 5°	
SPEC	.X ± .1	SURFACES = 125/	
DRAWN BY:	PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED:	DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:	LINDSAY	USED ON MODEL	
APPROVED:	GILBERT	AGUSTA	
SCALE	1:2	DATE	2/23/2011
		SHEET 1 OF 8	

